# Assembly Manual
# StonePC Mini Gen2
# Footstand, Cable Management & VESA Mount

Version: 1



# Document Control

| Version | Date | Comment | Author |
|---|---|---|---|
| 1 | 06/11/2026 | First issue | PW |
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# Introduction

This guide demonstrates how to utilise StonePC Mini Gen 2 Footstand, Cable Management and VESA Mount.

The steps are based on the use of StonePC Mini Gen 2 (PCMSYS-116 or PCMSYS-117) chassis, however future model variations will follow a similar design allowing this document to act as a general guide to the StonePC Mini Gen2 product.

If key differences occur in future product models, a new document will be issued.

This guide is intended for trained or competent individuals that are familiar with computer terminology, hardware and appropriate handling/safety practices.

# Pre-Assembly Preparation

## Before You Begin

- Read all instructions before attempting assembly.
- Always follow the steps in each procedure in the correct order.
- Ensure all the required tools, components and labels are close at hand.
- For factory builds, check the components against the build sheet to ensure they are correct.

## Safety & Handling Precautions

- Assemble on a clean, flat, anti-static surface in a well-lit area.
- Use an anti-static wrist strap.
- Do not connect power supply when working on components.
- Failure to disconnect power, telecommunications links, or networks before you open the computer or perform any procedures can result in personal injury or equipment damage.
- Handle components by the edges, away from exposed connectors.
- Do not force connections.
- Do not overtighten screws.
- Keep small parts away from children.

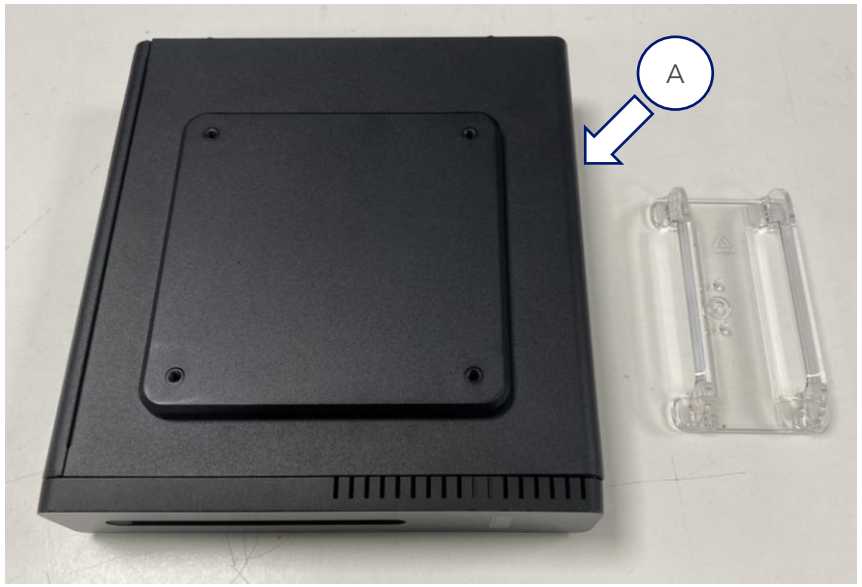


## Tools Required

- Cross head PH1 screwdriver.
- Cross head PH2 screwdriver.
- Anti-Static Wrist Strap (Recommended)

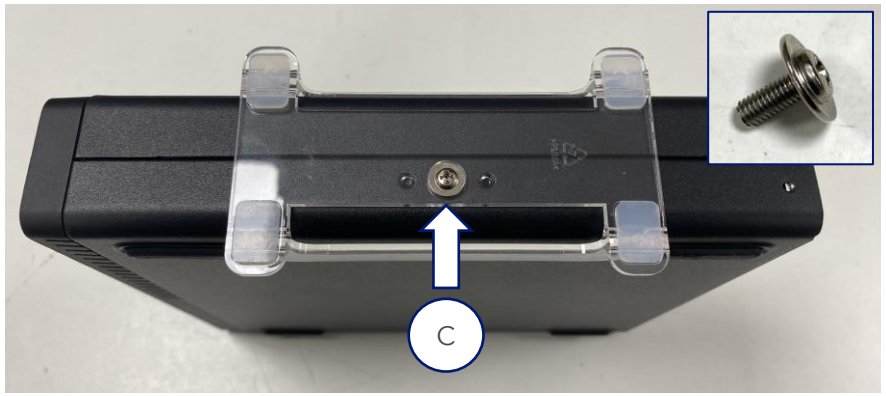
# Attach PC Foot Stand

1. The PC foot stand attaches to the right-hand side of the device (A), where there are three holes which are used to align the foot stand into the correct position (B).
2. Once the foot stand is in position, use a PH2 screwdriver to fit the supplied screw (C).












# Attach I/O Port Cover

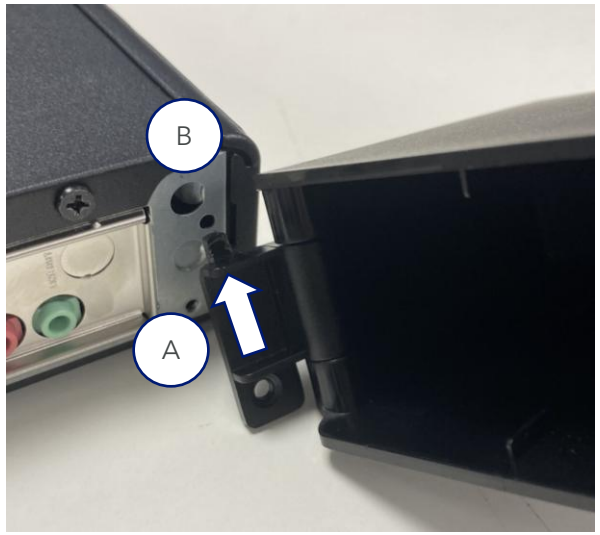
1. To begin attaching the I/O Port Cover, first use a tool such as flat blade screwdriver to gently bend the blanking cover inwards a small amount to open the hole (A) and (B).
   Note: The blanking cover does not need to be broken off or removed, doing so will result in needing to open the device to remove the loose material.






# Attach I/O Port Cover

1. Insert the hinge bracket located on the I/O Port Cover (A), into the opening on the chassis (B).
2. Pivot the I/O Port Cover downward into position (C).



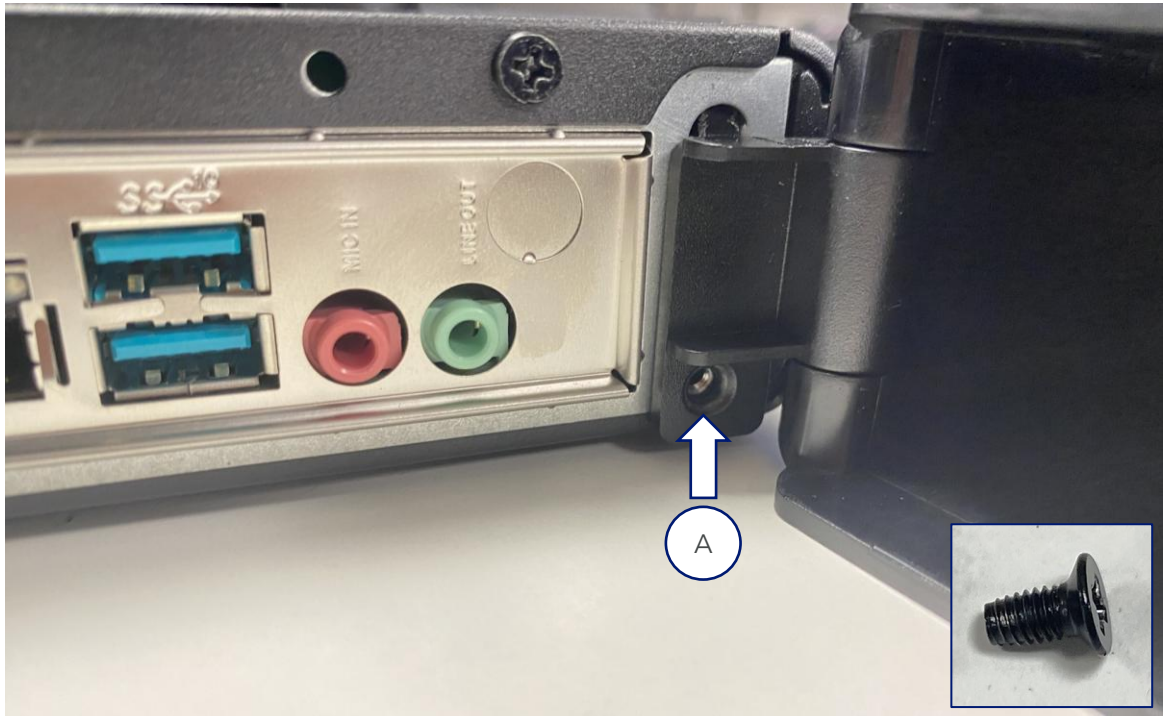


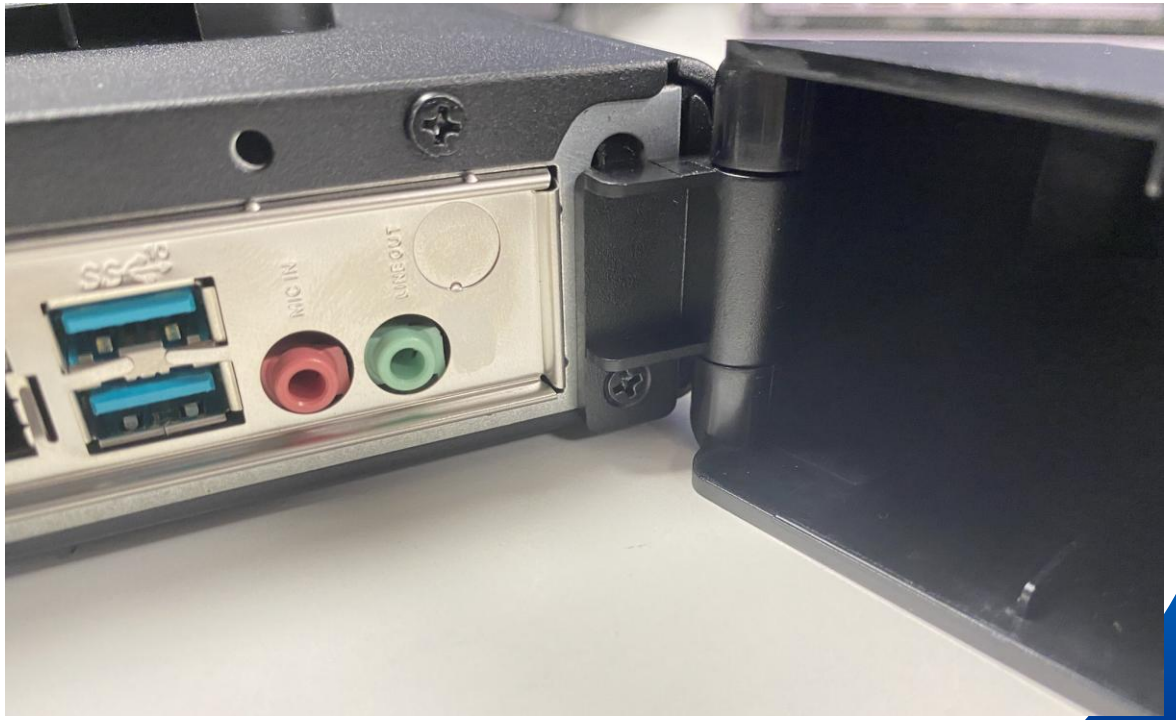





# Attach I/O Port Cover

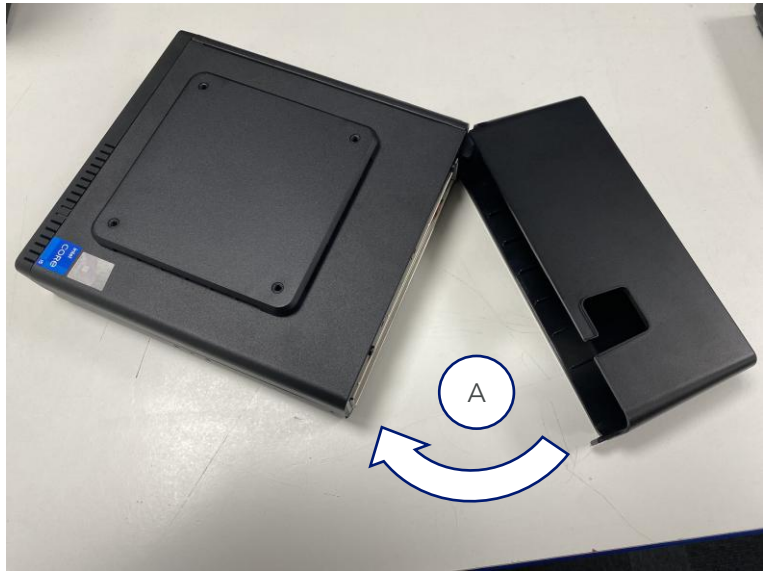
1. Secure I/O Port Cover to the chassis using a PH2 screwdriver to install one of the supplied counter sunk screws in the location shown (A).



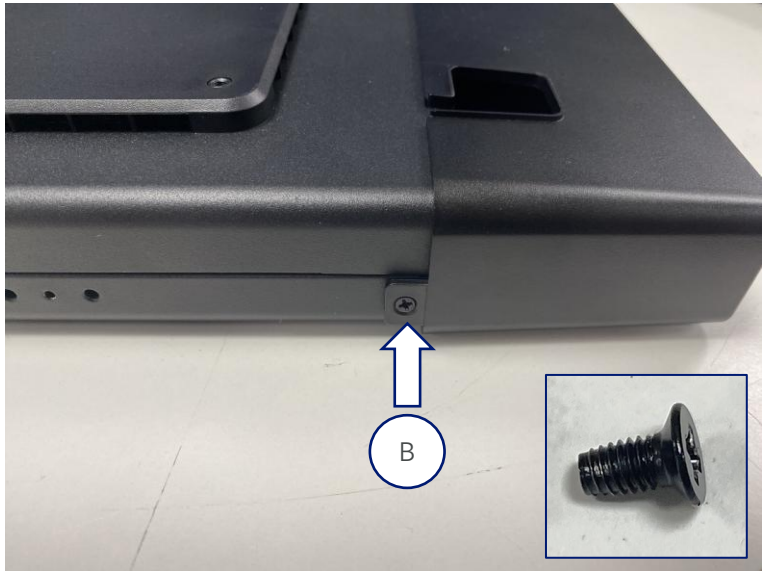



# Attach I/O Port Cover

1. The I/O Port Cover rotates on its hinge to close and restrict access to the rear ports on the device (A).
2. Once installation and connection of the device is complete, the I/O Port Cover can be secure in place using one of the supplied counter sunk screws, fitted using a PH2 screwdriver in the location shown (B)





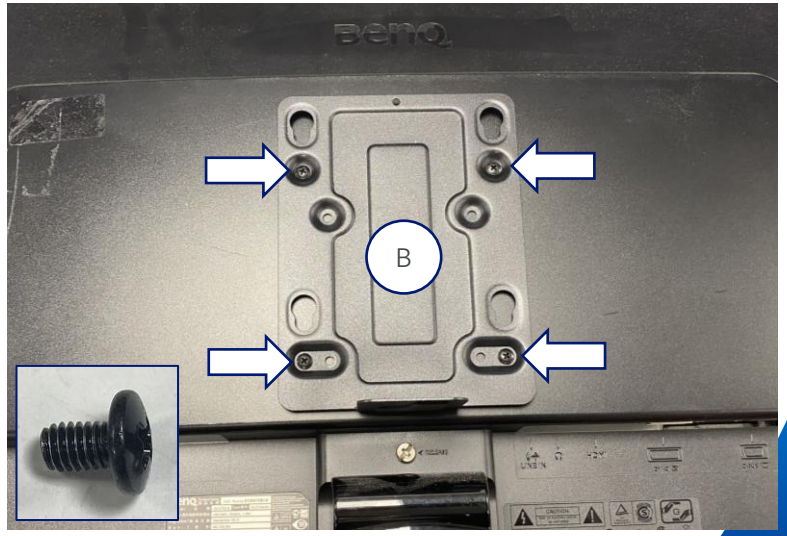



# Attach VESA Mount

1. A VESA Bracket is supplied with the device, which uses standard 100x100mm and 75x75mm VESA mounting patterns. It can be mounted to any matching VESA but is commonly found on the rear of monitors.
2. Offer up the bracket  and align to the holes on the monitor (A).
3. Secure the bracket in place using four suitable M4 screws (B).
   Note: Four M4 screws are supplied in the kit, but these may not be universally compatible with all types of monitors. Owners may need to assess the length of screw needed and source a suitable alternative.
   Contact your account manager who may be able assist.

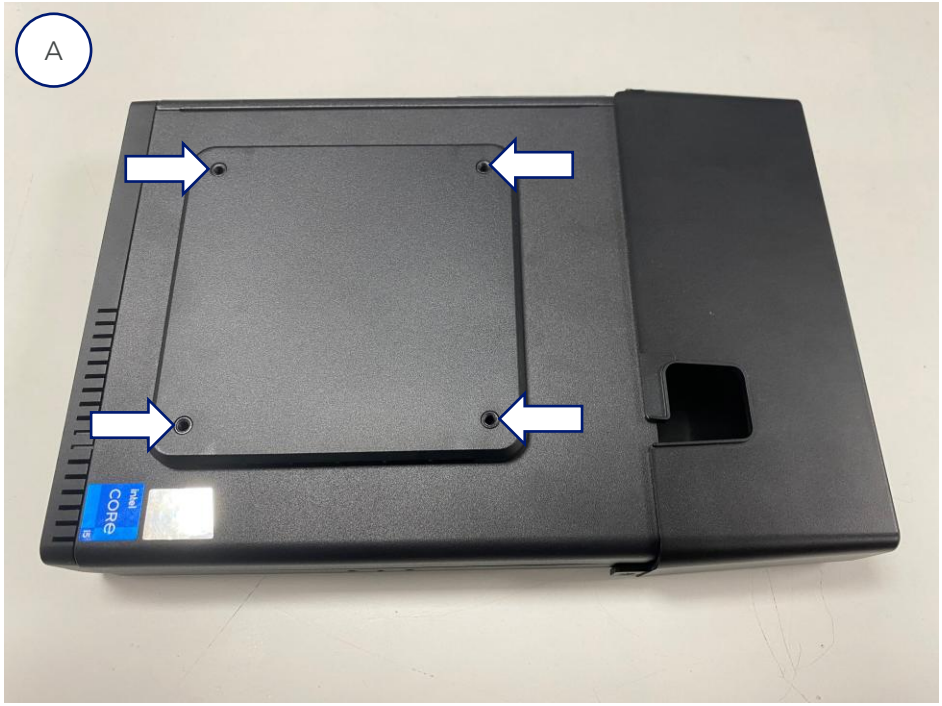


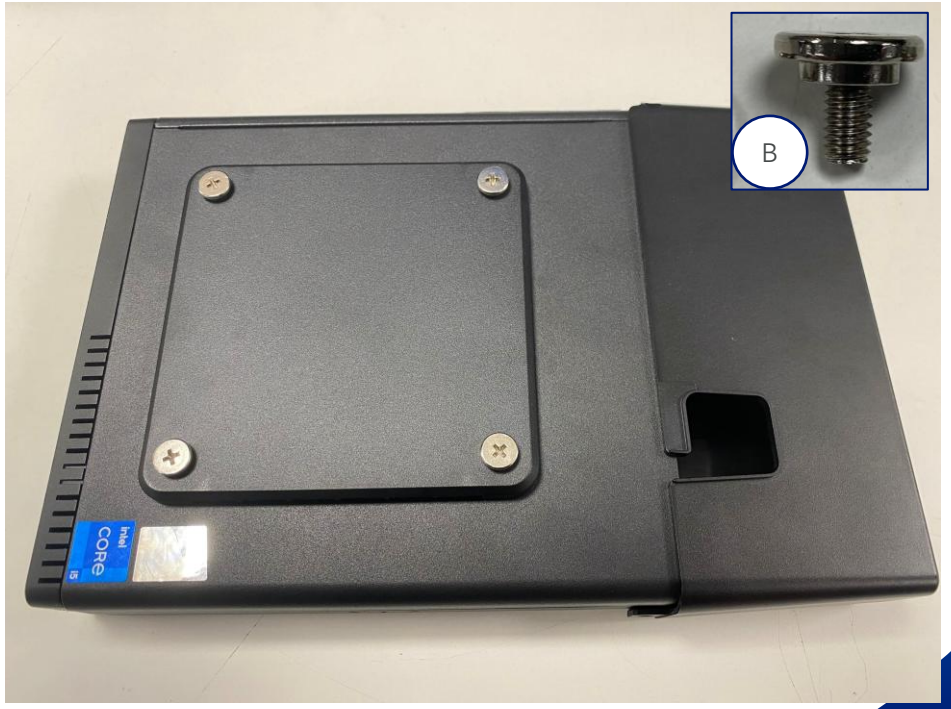


# Attach VESA Mount

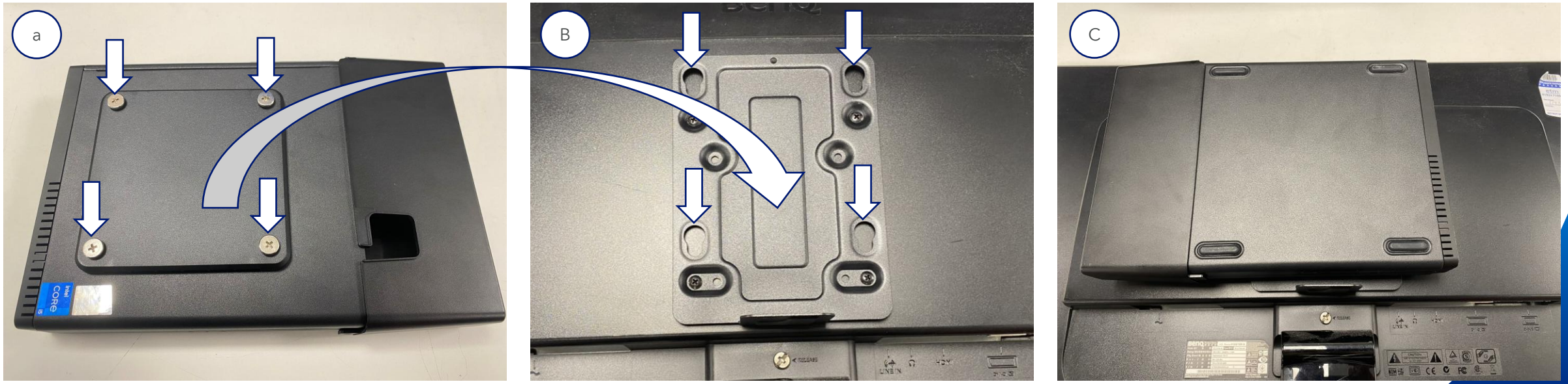
1. On the top surface of the chassis, locate the four threaded holes used for VESA bracket attachment (A).
2. Using a PH2 screwdriver, install the four step screws (B) supplied in the kit.



# Attach VESA Mount

1. The step screws installed into the top of the device (A), insert into the keyhole slots on the VESA bracket (B).
2. Carefully align the MiniPC with the VESA bracket and ensure the four attachment points lock together (C).



# Attach VESA Mount

1. Slide the MiniPC downward to ensure it fully locks onto the VESA bracket (A).
2. Secure the MiniPC and VESA bracket together to avoid accidental detachment, by installing the supplied pan head screw using a PH2 screwdriver (B).









# Troubleshooting

| Issue | Possible Solution |
|---|---|
| No display output | Check display connections.<br>Check/Reseat memory modules.<br>Check/Reseat CPU. |
| No storage detected | Check/Reseat M.2 SSD. |
| No power. | Check power supply connections.<br>Check/Reseat CPU. |
| Poor WiFi / Bluetooth signal strength | Check antenna is correctly connected to WiFi module. |
| | |

# Warranty & Support



## Warranty

The product can include up to 5-year limited warranty on included components.
Warranty Checker:
https://support.stonegroup.co.uk

## Support

Phone: 08448 802 366
Website:
https://www.convergetp.co.uk/contact-us/

